

December 23, 2015 10:02:04 AM

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Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

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Work Order ID: 140384

140384

Parent Item: D169-841-013

D169-841-013

Parent Item Name: AW169 Upper Cutter Deflector

Start Date: 12/23/2015

Required Date: 4/5/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP
REV:B 13.10.18 IIN REV.B DD VERF:JLM IPP REV:C
15.07.03 AS PER CHG002 ecn15-595 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4821-1 *D4821-1* Windshield Deflector		Manufactured	No				Each	8.0000	1	2			
									**			DAS 6 9-89	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				cck024				8					
				138600				8		2			
D4822-1 *D4822-1* Upper Deflector, LH		Manufactured	No				Each	2.0000	1	2			
									**	138910		DAS 6 9-89	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK042				2					
				114008				2					
D4822-2 *D4822-2* Upper Right Deflector		Manufactured	No				Each	2.0000	1	2			
									**	139056		DAS 6 9-89	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK056				2					
				114009				2					
D4840-041 *D4840-041* Upper Cutter Assembly		Manufactured	No				Each	3.0000	1	2			
									**	142165x1		DAS 6 9-89	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				CCK045				3		144078			
				137360				3					

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Work Order ID: 140384

140384

Parent Item: D169-841-013

D169-841-013

Parent Item Name: AW169 Upper Cutter Deflector

Start Date: 12/23/2015

Required Date: 4/5/2016

Start Qty: 2.00

Required Qty: 2.00

D4857-041

Manufactured No

CK130

Each

0.0000

2 4

**

142166

DAS 28 9-89

D4857-041

Wiper Deflector Assembly 27

MS27039-1-12 9-89

Purchased No

Each

128.0000

8 16

**

133985

DAS 28 9-89

MS27039-1-12

Screw

Location

Loc Qty

Loc Code

over006

100

m133483

100

ST280

28

m133031

28

BAS 27 9-89

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Work Order ID 140384

140384

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Item ID: D169-841-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AW169 Upper Cutter Deflector
 Start Date: ~~12/23/2015~~ ^{MARCH 11} Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 4/5/2016 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: SW Date: 2015 1 5 1 2 2 3 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

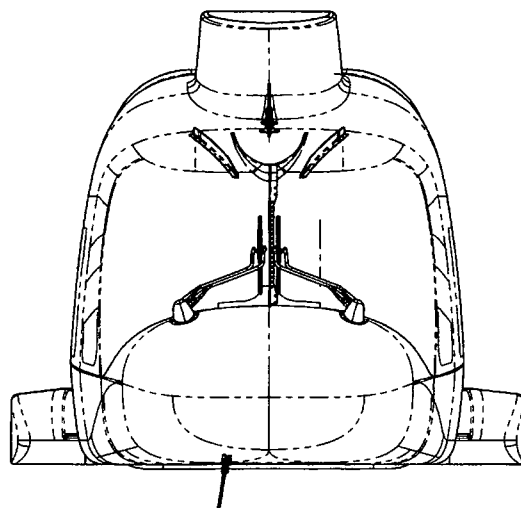
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D169-841	D								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D169-841-013 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
3-39

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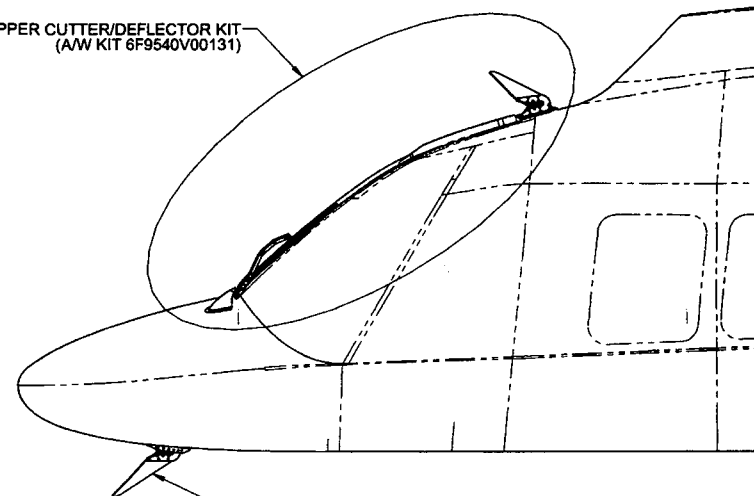
DAS
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D169-841-011 AW169 CABLE CUTTER SYSTEM

D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
	1		D4821-1	WINDSHIELD DEFLECTOR	TBD
	1		D4822-1	UPPER DEFLECTOR LH	TBD
	1		D4822-2	UPPER DEFLECTOR RH	TBD
	1		D4840-041	UPPER CUTTER ASSY	TBD
	2		D4857-041	WIPER DEFLECTOR ASSY	TBD
	8		MS27039-1-12	SCREW	N/A
	TBD		TBD	FASTENERS	N/A
		1	D4842-041	LOWER CUTTER ASSY	TBD
		5	MS21042L08	LOCKNUT	N/A
		5	MS27039-0824	SCREW	N/A
		10	NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819. REFORMAT PARTS LIST.	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4944-1 GASKETS NOW IN D4857 DRAWING). PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4944-1 GASKET (ZN A8-1) (ZN B8-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	JLM	IIN-D169-841	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW169 CABLE CUTTER SYSTEM	NTS
DATE	15.06.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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